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Europäisches Patentamt  
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(11)

EP 0 679 753 B1

(12)

## EUROPEAN PATENT SPECIFICATION

(45) Date of publication and mention  
of the grant of the patent:  
31.01.2001 Bulletin 2001/05

(51) Int Cl.7: D06F 43/00, D06F 19/00,  
D06F 17/12, D06L 1/00

(21) Application number: 95106448.4

(22) Date of filing: 28.04.1995

### (54) Dry-cleaning of garments using liquid carbon dioxide under agitation as cleaning medium

Trockenreinigung für Bekleidungsstücke, die als Reinigungsmittel in Bewegung befindliches flüssiges Kohlendioxid benutzt

Nettoyage à sec de vêtements utilisant comme produits de nettoyage du dioxyde de carbone liquide en agitation

(84) Designated Contracting States:  
DE FR GB IT

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(43) Date of publication of application:

02.11.1995 Bulletin 1995/44

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**Description****BACKGROUND OF THE INVENTION****1. Field of the Invention**

**[0001]** The present invention is related generally to a method for dry-cleaning garments or fabrics, and, more particularly, to such method, using liquid carbon dioxide as a solvent, alone, or along with surfactants or organic solvents, together with mechanical or sonic agitation in order to enhance the removal of insoluble/particulate soils.

**2. Description of Related Art**

**[0002]** A typical dry-to-dry-cleaning process consists of a wash, rinse, and drying cycle with solvent recovery. The garments are loaded into the cleaning drum and the cleaning fluid from a base tank is pumped into the drum to a predetermined level. During the wash and the rinse cycles, the drum tumbles the garments to provide the necessary agitation for soil removal. The solvent is then spun out of the drum and returned to the base tank through the appropriate filtration system. Some new machines use a closed loop system for solvent circulation during the wash cycle. The solvent is circulated continuously and at a high rate through the cleaning drum via a battery of filters. The high flow rates aid the rapid soil removal from the drum and result in lower soil re-deposition. At regular intervals, the cleaning fluid must undergo a distillation step to remove the dissolved soils and dyes. The stills are either part of the dry-cleaning machine itself, or self-standing.

**[0003]** Currently, the dry-cleaning industry uses perchloroethylene (PCE) (225 million pounds/year, 85% of establishments), petroleum-based or Stoddard solvents (55 million pounds/year, 12% of establishments), CFC-113 (11 million pounds/year, <2% of establishments) and some 1,1,1-trichloroethane.

**[0004]** The dry-cleaning industry usually operates out of small, neighborhood-type shops. As such, the dry cleaners make up one of the largest groups of chemical users that come into direct contact with the general public.

**[0005]** All the solvents used present health risks, safety risks, and are environmentally detrimental: PCE is a suspected carcinogen, petroleum-based solvents are flammable and smog-producing, and CFC-113 is an ozone depletor and targeted to be phased out by the end of 1995.

**[0006]** Health risks due to exposure to cleaning solvents and the high costs of implementing and complying with safety and environmental restrictions and regulations have made dry-cleaning a much more difficult business in which to achieve profitability. For these reasons, the dry-cleaning industry is engaged in an ongoing search for alternative, safe, and environmentally

"green" cleaning technologies, substitute solvents and methods to control exposure to dry-cleaning chemicals.

**[0007]** U.S. Patent 5,267,455, as augmented by Patent 5,279,615, discloses a apparatus according to the preamble of claim 1 and a dry-cleaning process for garments using both liquid and supercritical carbon dioxide as a cleaning medium, with or without the aid of cleanliness enhancing additives, along with a rotatable inner drum magnetically coupled to an electric motor.

**[0008]** Agitation of garments in a cleaning medium accelerates removal of soluble soils and is essential in the removal of particulate (insoluble) soils. However, the problems involved in fabricating a pressurized cleaning chamber with highly loaded internal moving parts, such as rotatable drum (as referenced above), and mainly the high costs associated with those problems, limit the commercial acceptability of the invention. This is particularly so for a neighborhood industry, such as dry-cleaning, where competition is high and profit margins are low to begin with.

**[0009]** Thus, there is a need for a method of dry-cleaning that employs health and environmentally-safe cleaning fluids at a competitive cost relative to the existing operations.

**[0010]** US-A-3 173 279 discloses agitation of a solvent by ultrasonic means for cleaning purposes.

**SUMMARY OF THE INVENTION**

**[0011]** In accordance with the present invention, liquid carbon dioxide, in combination with agitation (gas, sonic, liquid) is used to accelerate soluble soil removal and to promote particulate soil removal from garments or fabrics. The apparatus comprises:

**35** (a) a walled vessel for containing liquid carbon dioxide to withstand pressures adequate to maintain carbon dioxide in liquid state, at typical ambient process temperatures of about 0° to 30°C, and at typical process pressures of about 500 to 1,000 pounds per square inch (psi) (35.2 to 70.3 Kg/cm<sup>2</sup>);

**40** (b) an inlet means attached to the walled vessel for introducing the liquid carbon dioxide thereinto;

**45** (c) reservoir means for supplying the liquid carbon dioxide to the inlet means;

(d) means, such as a sampling valve, for introducing a surfactant or co-solvent (such as water) into the walled vessel;

**50** (e) a perforated and lidded basket within the walled vessel for containing the fabrics and garments to be cleaned;

(f) means (gas, sonic, and/or liquid) for directly agitating the liquid carbon dioxide in the walled vessel to thereby agitate the garments and fabrics in the perforated lidded drum;

**55** (g) a liquid level gauge/controller for controlling the level of the liquid carbon dioxide in the walled vessel;

- (h) temperature control means associated with the walled vessel for controlling the temperature of the liquid carbon dioxide therewithin;
- (i) pressure control means associated with the walled vessel for controlling the pressure of the liquid carbon dioxide therewithin; and
- (j) outlet means in the walled vessel for removing the liquid carbon dioxide therefrom.

Although higher temperatures and pressures can be utilized, the lowest pressure necessary to maintain the carbon dioxide in liquid state at the process temperature is usually selected, to reduce equipment and energy costs.

[0012] In the practice of the present invention, the soiled garments and fabrics are placed in the perforated basket; the liquid carbon dioxide is introduced in the walled vessel to a preset level along with an appropriate surfactant to submerge the garments and fabrics therein; the garments are exposed to the cleaning fluid and are simultaneously agitated to accelerate soluble soil removal and promote particulate soil dislodging, surfactant foaming, and particulate soil "capture"; the vessel is then flooded to remove the particulate soil "loaded" surfactant and a "rinse" flow-through step initiated to reduce soil redeposition. At the end of the cleaning cycle, the liquid is boiled off and the walled vessel decompressed while maintaining ambient temperature to avoid cold garments and thus, moisture condensation.

[0013] Carbon dioxide-cleaned garments are rendered odor-free, require no drying, and the cost per unit solvent (by weight) is a fraction of that of conventional solvents.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0014]

FIG. 1 is a schematic diagram, partly in section, of the supporting apparatus for the walled vessel(s) employed in the practice of the current invention; FIG. 2 is a schematic view of a cleaning vessel for dry-cleaning garments and fabrics, used with the apparatus of FIG. 1 and employing as a garment agitation means carbon dioxide bubbles generated by processing at the liquid CO<sub>2</sub> boiling temperature (s) for the pressure(s) selected;

FIG. 3 is a schematic view of a cleaning vessel for dry-cleaning garments and fabrics, used with the apparatus of FIG. 1 and employing as a garment agitation means, jet(s) of liquid carbon dioxide through one, or a plurality of inlet nozzles, with the nozzle(s) configured such as to promote the tumbling action through agitation of the cleaning medium and thereby tumbling of the garments contained therewithin, above, or in conjunction with the means described above;

FIG. 4 is a schematic view of a cleaning vessel for

dry-cleaning garments and fabrics, used with the apparatus of FIG. 1 and employing as an agitation means sonic nozzles alone, or in conjunction with the two previous means described above; and FIG. 5 is a schematic view of a cleaning vessel for dry-cleaning garments and fabrics, used with the apparatus of FIG. 1 and employing an impeller for agitating the cleaning liquid, above, or in conjunction with one or more of the means described above.

#### DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0015] In order to minimize or eliminate the use of combustible, smog-producing, ozone-depleting, and hazardous chemicals, liquified gases, such as carbon dioxide with good solvating properties, can be used as a dry-cleaning medium for fabrics and garments along

with low concentrations of cleaning enhancers such as surfactants and/or solvents. Liquid carbon dioxide is non-toxic, non-ozone-depleting, non-flammable, inexpensive, and unlimited natural resource with excellent solvating properties. Upon decompression from liquid to

gaseous state, carbon dioxide loses its solvating properties and the extracted/solvated materials drop out in a concentrated form, allowing either re-use or simplified disposal.

[0016] The present invention employs a dry-cleaning "washing machine" where the cleaning media is "vigorously" agitated liquid carbon dioxide, in conjunction with low levels (less than 5% by weight) of cleaning additives, or enhancers, such as surfactants and/or solvents. Typical cleaning additives useful in the practice of the

present invention include, but are not limited to, anionic and non-ionic surfactants, including, but not limited to, alkyl benzene sulfonates, alkyl benzene sulfates, olefin sulfonates, olefin sulfates, ethoxylated alkyl phenols, and ethoxylated fatty alcohols. Water is advantageously employed as the solvent.

[0017] Turning now to the drawings, wherein like reference numerals designate like elements, the fabrics and garments 10 to be cleaned are loaded into a pressurizable vessel 12. Within the pressurizable vessel 12 is a perforated cleaning drum 16. Liquid carbon dioxide 18 is pumped into the walled vessel 12 from a storage tank 20.

[0018] FIG. 1 depicts the overall system of the present invention. The perforated cleaning drum 16 is provided with a lid 16a to contain the garments 10 during processing.

[0019] Liquid carbon dioxide 18 is supplied from a pressurized reservoir 20 through inlet 22. The vessel 12 is further equipped with a heater 24 to aid in temperature control for maintaining the "boiling" liquid CO<sub>2</sub> phase during cleaning. Also, the vessel 12 is equipped with agitation means, not shown in FIG. 1, but variously depicted in FIGS. 2-5.

[0020] During operation, the vessel 12 is loaded with the garments and/or fabrics 10 and then charged with liquid carbon dioxide 18 and cleaning enhancer 26 through the inlet 22. A sampling valve 28 is used to introduce the cleaning enhancer 26 into the inlet line 22.

[0021] Once charged with liquid carbon dioxide 18, agitation is applied to clean the garments 10, to speed up cleaning in general, to aid in the removal of the insoluble particulates, and to reduce the possibility of redeposition of contaminants. The contaminated or "loaded" surfactant and liquid carbon dioxide is then removed from the vessel 12 through outlet 30 and is decompressed into a separator 32 that is equipped with the appropriate filtration system (to remove the insoluble particulates). Upon decompression, the carbon dioxide loses its solvating characteristics and the particulates and any cleaning enhancers drop out into the separator in a concentrated form, while the clean gaseous carbon dioxide is returned to the storage tank 20 via a condenser 34, where it is reliquefied. In the flow-through mode, this process is continuous, as a pump 36 will move the liquid continuously from the storage tank 20 into the walled vessel 12 and back into the storage tank 20 via the route described above. A preheater 38 between the pump 36 and vessel 12 aids in the temperature control of the circulating liquid carbon dioxide 18. Pressure control means, such as a pressure gauge (40), and temperature control means, such as a thermocouple (42), are used to control the pressure and temperature, respectively, of the liquid carbon dioxide, as is well-known.

[0022] Typical pressures contemplated for the process described herein range from about 500 to 1,000 psi (35.2 to 70.3 Kg/cm<sup>2</sup>), with typical temperatures within the range of about 0° to 30°C. However, the upper limit of the temperature is increased somewhat by the addition of up to about 5 wt% of cleaning enhancers, e.g., surfactants and/or solvents, and may approach 50°C. While the pressure may also be higher than 1,000 psi (70.3 Kg/cm<sup>2</sup>), and may approach 1,500 psi (105.4 Kg/cm<sup>2</sup>), it is preferred that the lowest pressure necessary to maintain the carbon dioxide in liquid state at the process temperature be employed, so as to reduce equipment and energy costs.

[0023] Insoluble soil particulates deposit on fabrics/garments from dust-laden atmospheres or by contact with soiled or dusty surfaces. While the cleaning additives used and their concentration will affect the amount of insoluble soil removed, the most important factor in the removal of insoluble (particulate) soils is agitation. This can be achieved by various means, which are described below. It will be appreciated that the aspects of the apparatus that have nothing to do with agitation, such as the reservoir 20, inlet port 22, outlet port 30, preheater 38, and the like have been omitted from the following description and the Figures associated therewith. However, these various aspects are present in each instance.

#### "Gas bubble"/boiling agitation:

[0024] Vigorous garment and fabric agitation may be achieved in flow-through mode as illustrated in FIG. 2.

5 The garment-loaded walled vessel 12 is pressurized to preset levels (i.e., 850 psi, 59.8 Kg/cm<sup>2</sup>) and the temperature raised to the boiling point at this pressure (i.e., 21°C). The rate of incoming fluid through bottom inlet 22a is balanced with the "boil-off" to maintain the liquid 10 level within a preset range. The evolving gas bubbles within the boiling mass initiate garment agitation and tumbling necessary for particulate soil dislodging. "Boiling" is indicated by the convective arrows 44 and gas bubbles 46. The level of the liquid carbon dioxide 18 15 within the walled vessel 12 is maintained below the basket lid 16a of the perforated basket 16 to allow the garments 10 to tumble freely without being forced against the lid. A liquid level sensor 48 (not shown in FIG. 2, but shown in FIG. 1) is used to control the liquid level.

20 [0025] The cleaning enhancer or additive 26 is introduced with the incoming CO<sub>2</sub> 18 after the boiling is initiated to accelerate its dispersion and foaming. When the cleaning additive 26 is of a foaming type, the foam 50 traps the particulate soils and floats on top of the liquid phase 18 during the first phase of the cleaning. At first, the CO<sub>2</sub> is evacuated through outlet 30a, which extends into the gas phase above the froth level in order to preserve it while agitating. At the end of the agitation cycle, the liquid level 18a is raised all the way to the 25 outlet 30a to force-evacuate the loaded foam 50.

30 [0026] Although not shown, the internal lid configuration is such as to promote foam evacuation (slanted or domed, for example). The agitation-foaming/foam evacuation step can be repeated as necessary. After the 35 foam evacuation step, the flow is reversed through external automated valves (not shown): The liquid is introduced from the top through 30a and eluted from the bottom through 22a, thus producing a "rinse" cycle where the top-to-bottom flow will aid in the evacuation of residual dislodged/dissolved soils. "Boiling" may be continued at this stage also. At the end of the cycle, the liquid carbon dioxide within the walled vessel 12 is "boiled off"/evacuated. The temperature within the vessel 12 is maintained at ambient levels during decompression to 40 avoid cold garments that would promote undue moisture adsorption/condensation.

45 [0027] When non-foaming cleaning additives 26 are used, the chamber "flooding" for foam evacuation is omitted.

50 [0028] Alternatively, the above process can be performed by pressure cycling in flow-through between two pressures, i.e., 850 psi (59.8 Kg/cm<sup>2</sup>) and 500 psi (35.2 Kg/cm<sup>2</sup>), with a rapid drop while maintaining temperatures that promote boiling at both pressures (i.e., ~20°C and ~1°C, respectively). The pressure gauge 40 and thermocouples 42 are not shown.

55 [0029] Although FIG. 2 illustrates a vertical configuration of the walled vessel 12, the horizontal configuration

is preferred, as it is more operator/user friendly.

[0030] The advantage of the cleaning process and vessel described above is in the simple design that does not require moving parts and, thus, it is less costly to fabricate and maintain. The cleaning action is accomplished by taking advantage of a physical phenomenon, such as the boiling of the cleaning medium.

[0031] Preliminary particulate soil removal experiments were performed with lint-free white cotton and fine polyester samples, heavily soiled with 1 to 80  $\mu\text{m}$  Fine Arizona Road Dust. The samples were exposed to a vigorously "boiling" liquid carbon dioxide between 800 psi (59.8 Kg/cm<sup>2</sup>)/22°C and 300 psi (21.1 Kg/cm<sup>2</sup>)/-18°C in a continuous cycle with a ~20 minute total "boiling" time. Upon decompression, the samples were examined visually and under the microscope and compared to reference soiled samples. All processed samples showed significant improvement in cleanliness without fabric degradation. No attempt was made at this time to optimize the cleaning process.

#### Liquid Agitation:

[0032] In an alternate embodiment shown in FIG. 3, liquid carbon dioxide inflow is provided through one or more nozzles 52 arranged in such a configuration as to promote the tumbling action through agitation of the cleaning medium and thus the garments contained therewithin. This can be accomplished alone, or in conjunction with the "boiling" agitation, as described above. The process sequence is also as described above.

#### Sonic Agitation:

[0033] Oriented sonic nozzles 54 can be placed around the internal perforated garment basket 16, as illustrated in FIG. 4. Such nozzles, offered by Sonic Engineering Corporation (Stratford, Connecticut), utilize a vibrating reed, or blade, to cause agitation pressure waves and cavitation. These nozzles operate at a frequency ranging between 5 to 1000 Kilohertz (KHz). Sonic agitation can be used alone or in conjunction with any of the two methods described above. Few moving parts are necessary in this configuration, thus reducing maintenance costs.

#### Liquid Agitation (by stirring):

[0034] Alternately, a central Magna-drive impeller 56 located under the mesh garment basket 16 creates the necessary fluid agitation to start garment movement. Agitation can be continuous or intermittent through a magnetically-coupled motor 58, as depicted in FIG. 5. Although it involves a moving part, the load on it (and cost) is not high, since the impeller moves the liquid 18 and not the basket 16 and the garments 10 contained therein. Impeller agitation can be used alone or in conjunction with any of the three methods described above.

[0035] Thus, there has been disclosed a method of dry-cleaning of garments and fabrics using liquid carbon dioxide under agitation (gas, liquid, sonic) as aided by the presence of cleaning additives and solvents, such as water. It will be appreciated by those skilled in the art that various modifications and changes of an obvious nature may be made without departing from the scope of the invention, and all such modifications and changes are intended to fall within the scope of the invention, as defined by the appended claims.

#### Claims

15. 1. Apparatus for cleaning soiled garments and fabrics by removing soiling substances therefrom, comprising:
  - 20 (a) a walled vessel (12) for containing liquid carbon dioxide (18), said walled vessel (12) adapted to withstand a pressure in the range of about 500 to 1,500 psi (35.2 to 105.4 Kg/cm<sup>2</sup>) and a temperature within the range of about 10° to 50°C;
  - 25 (b) an inlet (22) attached to said walled vessel (12) for introducing said liquid carbon dioxide thereinto;
  - 30 (c) a reservoir (20) for supplying said liquid carbon dioxide (18) to said inlet (22);
  - (d) an outlet (30) in said walled vessel (12) for removing said liquid carbon dioxide (18) therefrom.
  - (e) temperature control apparatus (42) associated with said walled vessel (12) for controlling the temperature of said liquid carbon dioxide (18) therewithin; and
  - (f) pressure control apparatus (40) associated with said walled vessel (12) for controlling the pressure of said liquid carbon dioxide (18) therewithin;
- 45 characterized by further comprising
  - (g) a valve (28) for introducing at least one cleaning additive or enhancer (26) into said walled vessel (12);
  - (h) a stationary perforated lidded drum (16) within said walled vessel (12) for containing said soiled garments and fabrics (10);
  - (i) agitation means for directly agitating said liquid carbon dioxide (18) in said walled vessel (12) to thereby agitate said garments and fabrics (10) in said perforated lidded drum (16), said agitation means comprising at least one agitator selected from the group consisting of gas (44, 46), sonic (54), and liquid (52, 56) agitation; and
  - (j) a liquid level gauge/controller (48) for con-

trolling the level of said liquid carbon dioxide (18) in said walled vessel (12).

2. The apparatus of Claim 1 further including a separator (32) for removal of particulates from said liquid carbon dioxide (18), said separator (32) associated with said outlet (30).

3. The apparatus of Claim 2 wherein said apparatus comprises a closed, recycling system, further comprising a condenser (34) between said separator (32) and said reservoir (20) for ensuring that said carbon dioxide is in its liquid state, and a preheater (38) between said reservoir (20) and said inlet (22) for controlling the temperature of said liquid carbon dioxide (18) prior to introduction thereof into said walled vessel (12).

4. The apparatus of Claim 3 wherein said separator (32) converts said liquid carbon dioxide (18) to its gaseous state.

5. The apparatus of Claim 1 wherein said agitation (44, 46, 52, 54, 56) is selected from the group consisting of:

- (a) a plurality of inlet nozzles (52) arranged in a staged configuration such that flow of liquid carbon dioxide (18) impinges on said garments and fabrics (10) from different angles;
- (b) a central impeller (56) within said walled vessel (12) beneath said perforated drum (16) to agitate said liquid carbon dioxide (18);
- (c) an arrangement for introducing said liquid carbon dioxide (18) alternately under two different pressures to form CO<sub>2</sub> bubbles (46) and convention currents (44) which provide agitation of said liquid carbon dioxide (18); and
- (d) sonic nozzles (54) placed within said walled vessel (12) to provide sonic agitation.

6. The apparatus of Claim 1 wherein said agitation (44, 46, 52, 54, 56) provides either intermittent or continuous agitation of said garments and fabrics (10).

7. A process for cleaning soiled garments and fabric materials (10) by removing soiling substances therefrom, comprising the steps of:

- (a) placing said soiled materials (10) in said stationary perforated drum (16) of Claim 1;
- (b) introducing into said walled vessel (12) said liquid carbon dioxide (18) and contacting said soiled materials (10) with said liquid carbon dioxide (18);
- (c) simultaneously contacting said soiled materials (10) in said walled vessel (12) with said liquid carbon dioxide (18) and directly agitating said liquid carbon dioxide (18) to thereby agitate said soiled materials (10) for a period of time sufficient to clean said materials (10).

8. The process of Claim 7 wherein said soiling substances comprise at least one of soluble substances and insoluble particulates.

9. The process of Claim 7 wherein said liquid carbon dioxide (18) has a temperature of about 10° to 50°C and a pressure of about 500 to 1,500 psi (35.2 to 105.4 Kg/cm<sup>2</sup>).

10. The process of Claim 7 wherein said liquid carbon dioxide (18) includes up to 5 wt% of at least one cleaning enhancer (26) selected from the group consisting of surfactants and solvents.

### Patentansprüche

1. Vorrichtung für die Reinigung verschmutzter Bekleidungsstücke und Stoffe durch das Entfernen verschmutzender Substanzen davon, die aufweist:

(a) ein Gefäß (12) mit Wand zum Aufnehmen von flüssigem Kohlendioxid (18), wobei das Gefäß (12) mit Wand dafür geeignet ist, einem Druck in dem Bereich von ungefähr 500 bis 1500 psi (35,2 bis 105,4 kg/cm<sup>2</sup>) und einer Temperatur innerhalb des Bereiches von ungefähr 10° bis 50°C zu widerstehen;

(b) einen Einlaß (22), der an dem Gefäß (12) mit Wand angebracht ist, zum Einleiten des flüssigen Kohlendioxids darin hinein;

(c) ein Reservoir (20) zum Zuführen des flüssigen Kohlendioxids (18) zu dem Einlaß (22);

(d) einen Auslaß (30) in dem Gefäß (12) mit Wand zum Entfernen des flüssigen Kohlendioxids (18) daraus;

(e) eine Temperaturregelvorrichtung (42), die mit dem Gefäß (12) mit Wand verbunden ist, zum Regeln der Temperatur des flüssigen Kohlendioxids (18) darin; und

(f) eine Druckregelvorrichtung (40), die mit dem Gefäß (12) mit Wand verbunden ist, zum Regeln des Drucks des flüssigen Kohlendioxids (18) darin;

dadurch gekennzeichnet, daß sie des weiteren aufweist:

(g) ein Ventil (28) zum Einleiten von wenigstens einem Reinigungszusatz oder -verstärker (26) in das Gefäß (12) mit Wand hinein;

(h) eine stationäre perforierte Trommel (16) mit Deckel innerhalb des Gefäßes (12) mit Wand zum Aufnehmen der verschmutzten Bekleidungsstücke und Stoffe (10);

(i) eine Erregungseinrichtung zum direkten Erregen des flüssigen Kohlendioxids (18) in dem Gefäß (12) mit Wand, um dadurch die Bekleidungsstücke und Stoffe (10) in der perforierten Trommel (16) mit Deckel zu erregen, wobei die Erregungseinrichtung wenigstens einen Agitator aufweist, der aus der Gruppe ausgewählt wird, die aus der gasförmigen Erregung (44, 46), Erregung mittels Schall (54) und flüssigen Erregung (52, 56) besteht; und

(j) einen Flüssigkeitsniveaumeßgerät/regler (48) zum Regeln des Niveaus des flüssigen Kohlendioxids (18) in dem Gefäß (12) mit Wand.

2. Die Vorrichtung nach Anspruch 1, die des weiteren einen Separator (32) für die Entfernung von Teilchen aus dem flüssigen Kohlendioxid (18) enthält, wobei der Separator (32) mit dem Auslaß (30) verbunden ist.

3. Die Vorrichtung nach Anspruch 2, dadurch gekennzeichnet, daß die Vorrichtung ein geschlossenes Recycle-System aufweist, und des weiteren einen Kondensator (34) zwischen dem Separator (32) und dem Reservoir (20) zum Gewährleisten, daß das Kohlendioxid in seinem flüssigen Zustand ist, und eine Vorheizvorrichtung (38) zwischen dem Reservoir (20) und dem Einlaß (22) zum Regeln der Temperatur des flüssigen Kohlendioxids (18) vor dessen Einleitung in das Gefäß (12) mit Wand.

4. Die Vorrichtung nach Anspruch 3, dadurch gekennzeichnet, daß der Separator (32) das flüssige Kohlendioxid (18) in seinen gasförmigen Zustand umwandelt.

5. Die Vorrichtung nach Anspruch 1, dadurch gekennzeichnet, daß die Erregung (44, 46, 52, 54, 56) aus der Gruppe ausgewählt wird, die sich zusammensetzt aus:

(a) einer Vielzahl von Einlaßdüsen (52), die in einer gestuften Konfiguration angeordnet sind, derart, daß der Fluß des flüssigen Kohlendioxids (18) auf die Bekleidungsstücke und Stoffe (10) aus verschiedenen Winkeln auftrifft;

(b) einem zentralen Flügelrad (56) innerhalb des Gefäßes (12) mit Wand unterhalb der perforierten Trommel (16), um das flüssige Kohlendioxid (18) zu erregen;

(e) einer Anordnung zum Einleiten des flüssigen Kohlendioxids (18) abwechselnd unter zwei verschiedenen Drücken, um CO<sub>2</sub>-Blasen (46) und Konvektionsströme (44) auszubilden, die eine Erregung des flüssigen Kohlendioxids (18) liefern; und

(f) Schalldüsen (54), die innerhalb des Gefäßes (12) mit Wand angeordnet sind, um Erregung mittels Schall zu liefern.

6. Die Vorrichtung nach Anspruch 1, dadurch gekennzeichnet, daß die Erregung (44, 46, 52, 54, 56) entweder eine Erregung mit Unterbrechungen oder eine kontinuierliche Erregung der Bekleidungsstücke und Stoffe (10) liefert.

7. Ein Prozeß für die Reinigung verschmutzter Bekleidungsstücke und Stoffmaterialien (10) mittels Entfernen verschmutzender Substanzen davon, der die Schritte aufweist:

(a) Plazieren der verschmutzten Materialien (10) in der stationären perforierten Trommel (16) von Anspruch 1;

(b) Einleiten des flüssigen Kohlendioxids (18) in das Gefäß (12) mit Wand und Kontaktieren der verschmutzten Materialien (10) mit dem flüssigen Kohlendioxid (18);

(c) gleichzeitiges Kontaktieren der verschmutzten Materialien (10) in dem Gefäß (12) mit Wand mit dem flüssigen Kohlendioxid (18) und direktes Erregen des flüssigen Kohlendioxids (18), um dadurch die verschmutzten Materialien (10) für eine Zeidauer zu erregen, die hinreicht, um die Materialien (10) zu reinigen.

8. Der Prozeß nach Anspruch 7, dadurch gekennzeichnet, daß die verschmutzenden Substanzen wenigstens eine von den löslichen Substanzen und unlöslichen Teilchen umfassen.

9. Der Prozeß nach Anspruch 7, dadurch gekennzeichnet, daß das flüssige Kohlendioxid (18) eine Temperatur von ungefähr 10° bis 50°C und einen Druck von ungefähr 500 bis 1500 psi (35,2 bis 105,4 kg/cm<sup>2</sup>) besitzt.

10. Der Prozeß nach Anspruch 7, dadurch gekennzeichnet, daß das flüssige Kohlendioxid (18) bis zu 5 Gew.-% von wenigstens einem Reinigungsver-

stärker (26) enthält, der aus der Gruppe ausgewählt wird, die aus oberflächenaktiven Stoffen und Lösungsmitteln besteht.

#### Revendications

1. Appareil de nettoyage de vêtements et de tissus sales, par élimination des substances formant salissures, comprenant :

- (a) un récipient clos (12) destiné à contenir du dioxyde de carbone liquide (18), ledit récipient clos (12) étant propre à résister à une pression comprise dans la plage d'environ 500 à 1500 psi (35,2 à 105,4 kg/cm<sup>2</sup>) et à une température comprise dans la plage d'environ 10° à 50°C ;
- (b) un conduit d'arrivée (22), fixé sur ledit récipient clos (12) pour y introduire ledit dioxyde de carbone liquide ;
- (c) un réservoir (20) servant à l'alimentation en dioxyde de carbone liquide (18) dudit conduit d'arrivée (22) ;
- (d) un passage de sortie (30), situé dans ledit récipient clos (12) pour en évacuer ledit dioxyde de carbone liquide (18) ;
- (e) un dispositif de contrôle de température (42), associé audit récipient clos (12) afin de contrôler la température dudit dioxyde de carbone liquide (18) à l'intérieur de celui-ci ; et
- (f) un dispositif de contrôle de pression (40), associé audit récipient clos (12) afin de contrôler la pression dudit dioxyde de carbone liquide (18) à l'intérieur de celui-ci ;

caractérisé en ce qu'il comprend en outre

- (g) une soupape (28) pour l'introduction d'au moins un additif ou un activateur de nettoyage (26) dans ledit récipient clos (12) ;
- (h) un tambour fixe, perforé et à couvercle (16), situé dans ledit récipient clos (12) et prévu pour contenir lesdits vêtements et tissus sales (10) ;
- (i) des moyens d'agitation servant à l'agitation directe dudit dioxyde de carbone liquide (18) dans ledit récipient clos (12) pour ainsi agiter lesdits vêtements et tissus (10) dans ledit tambour perforé à couvercle (16), lesdits moyens d'agitation comprenant au moins un agitateur, sélectionné à partir du groupe comprenant une agitation au gaz (44, 46), une agitation aux ultrasons (54) et une agitation par liquide (52, 56) ; et
- (j) un appareil de contrôle/jauge de niveau de liquide (48) pour contrôler le niveau dudit dioxyde de carbone liquide (18) dans ledit récipient clos (12).

5 2. Appareil selon la revendication 1, comprenant en outre un séparateur (32) pour extraire des matières particulières dudit dioxyde de carbone liquide (18), ledit séparateur (32) étant associé audit passage de sortie (30).

10 3. Appareil selon la revendication 2, dans lequel ledit appareil comprend un système de recyclage en circuit fermé, comprenant en outre un condenseur (34), situé entre ledit séparateur (32) et ledit réservoir (20) pour assurer que ledit dioxyde de carbone liquide soit à l'état liquide, et un préchauffeur (38), placé entre ledit réservoir (20) et ledit conduit d'arrivée (22) afin de régler la température dudit dioxyde de carbone liquide (18) avant son introduction dans ledit récipient clos (12).

15 4. Appareil selon la revendication 3, dans lequel ledit séparateur (32) fait passer ledit dioxyde de carbone liquide (18) à l'état gazeux.

20 5. Appareil selon la revendication 1, dans lequel lesdits moyens d'agitation (44, 46, 52, 54, 56) sont sélectionnés à partir du groupe consistant en :

25 30 (a) une pluralité de buses d'admission (52), placées selon une disposition étagée de telle manière que le flux de dioxyde de carbone liquide (18) arrive sur lesdits vêtements et tissus (10) à partir d'angles différents ;

35 35 (b) une roue hélice centrale (56), placée à l'intérieur dudit récipient clos (12) au-dessous dudit tambour perforé (16) pour agiter ledit dioxyde de carbone liquide (18) ;

40 40 (c) un agencement pour l'introduction dudit dioxyde de carbone liquide (18) en alternance à deux pressions différentes, pour former des bulles de CO<sub>2</sub> (46) et des courants classiques (44) qui assurent l'agitation dudit dioxyde de carbone liquide (18) ; et

45 45 (d) des buses à ultrasons (54), placées à l'intérieur dudit récipient clos (12) pour produire une agitation aux ultrasons.

50 50 6. Appareil selon la revendication 1, dans lequel lesdits moyens d'agitation (44, 46, 52, 54, 56) assurent une agitation soit intermittente soit continue desdits vêtements et tissus (10).

55 55 7. Procédé de nettoyage de vêtements et de tissus sales (10) par élimination des substances formant salissures, comprenant les étapes de :

(a) mise en place desdits éléments sales (10) dans ledit tambour fixe perforé (16) selon la revendication 1 ;

(b) introduction, dans ledit récipient clos (12), dudit dioxyde de carbone liquide (18) et mise

en contact desdits éléments sales (10) avec ledit dioxyde de carbone liquide (18) ;  
(c) simultanément, mise en contact desdits éléments sales (10), situés dans ledit récipient clos (12) avec ledit dioxyde de carbone liquide (18), et agitation directe dudit dioxyde de carbone liquide (18) pour ainsi agiter lesdits éléments sales (10) pendant une période de temps suffisante pour le nettoyage desdits éléments (10). 5 10

8. Procédé selon la revendication 7, dans lequel lesdites substances formant salissures comprennent au moins l'une parmi des substances solubles et des matières particulières insolubles. 15

9. Procédé selon la revendication 7, dans lequel ledit dioxyde de carbone liquide (18) a une température comprise dans la plage d'environ 10° à 50°C et une pression comprise dans la plage d'environ 500 à 20 1500 psi (35,2 à 105,4 kg/cm<sup>2</sup>). 20

10. Procédé selon la revendication 7, dans lequel ledit dioxyde de carbone liquide (18) comprend jusqu'à 5 % en poids d'au moins un activateur de nettoyage (26), sélectionné à partir du groupe composé d'agents tensioactifs et de solvants. 25

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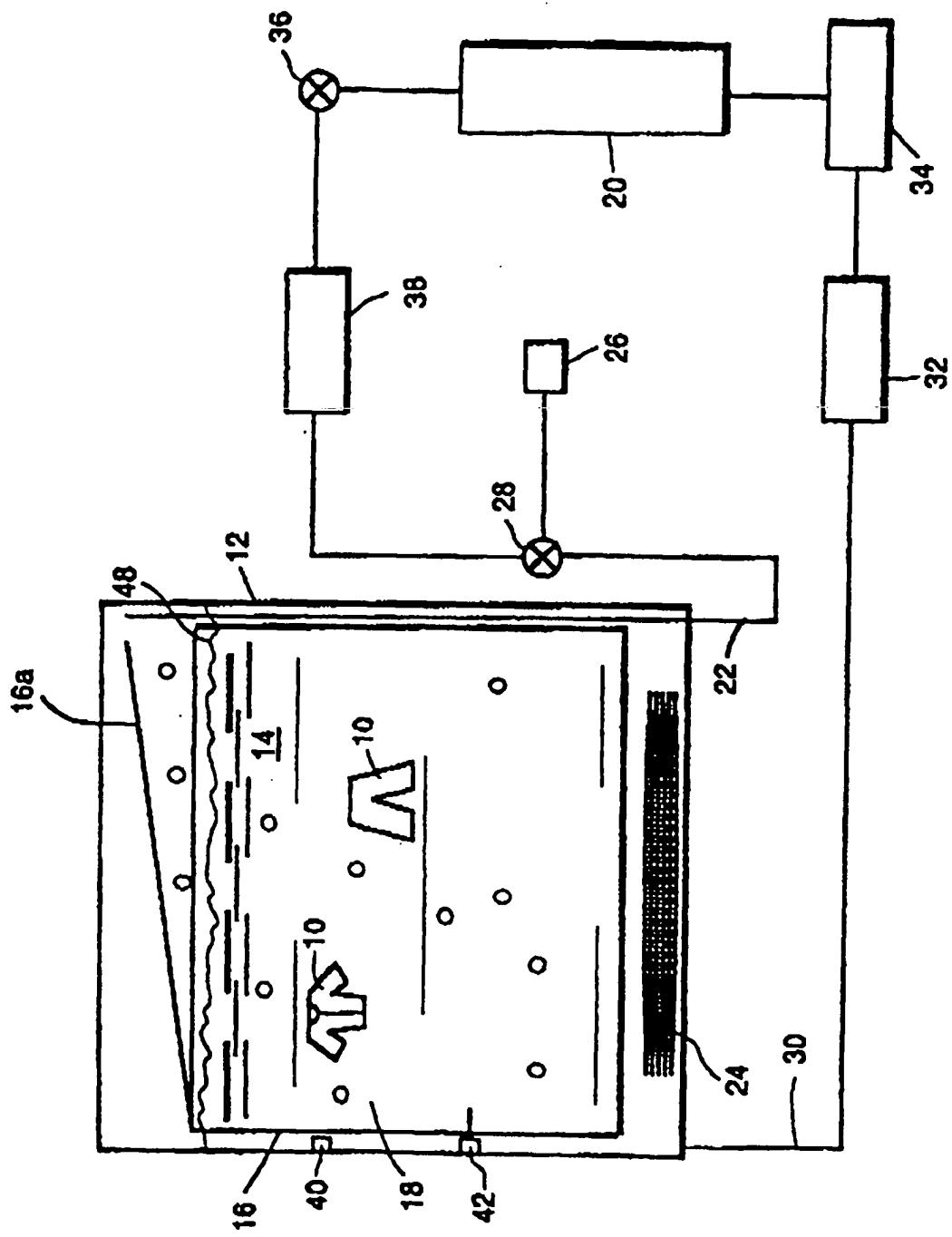


FIG. 1.

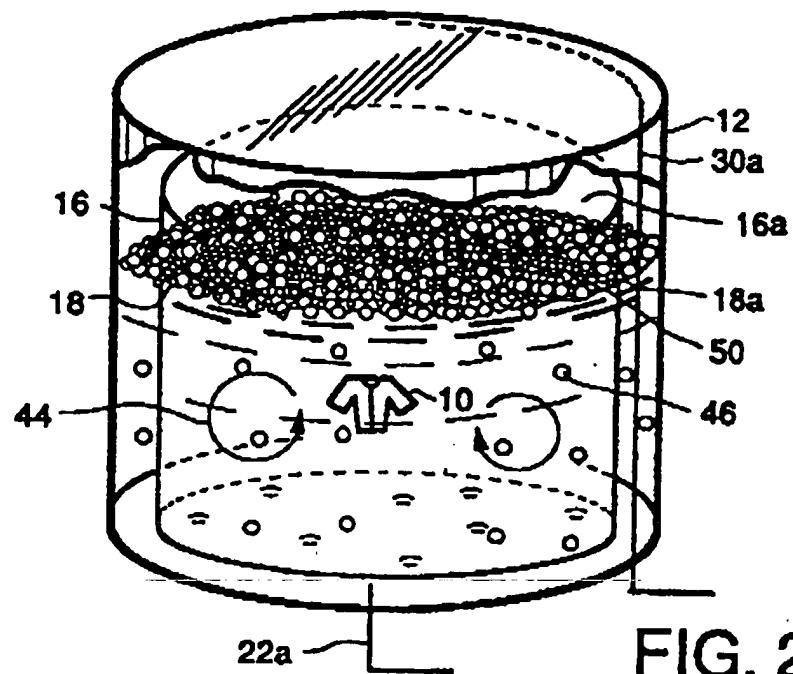


FIG. 2.

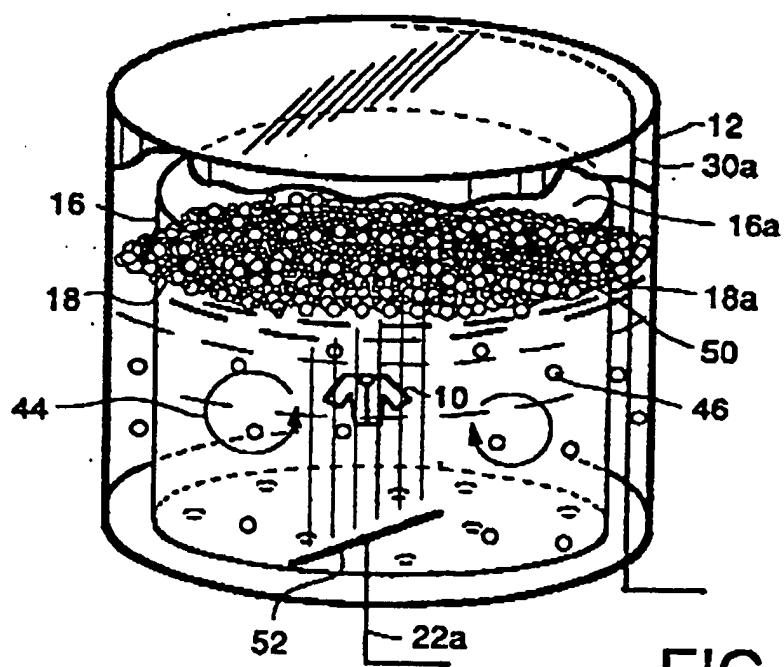


FIG. 3.

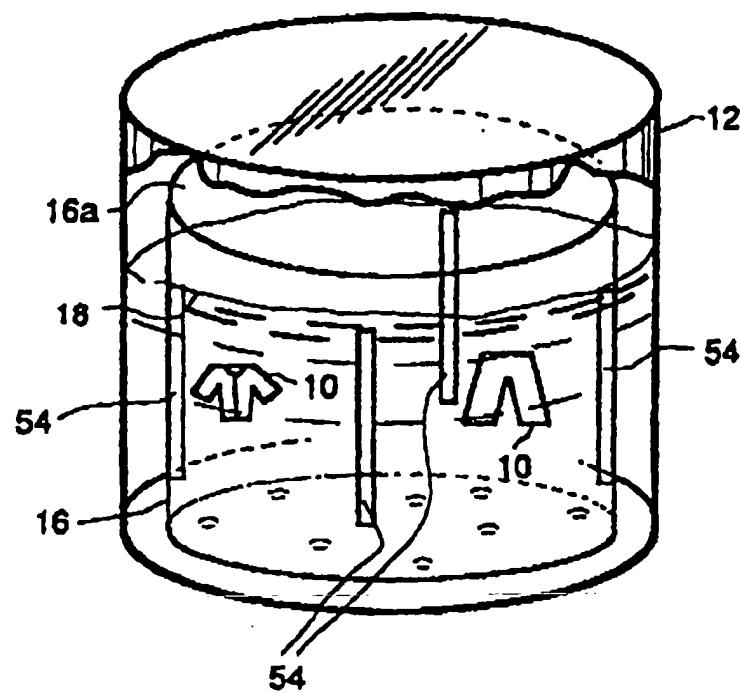


FIG. 4.

FIG. 5.

